

### Abstract

An improved lower die assembly is provided which allows a given lower die in a pressing machine to be replaced with another easily and in a short period of time relative to a die holder. In the lower die assembly in which a lower die is received and securely held in a die holder, the improvement comprises: a clamp means whereby the lower die when unclamped is received in the die holder so that the lower die can be extracted from the die holder upwards and then when clamped is securely held therein; and a lift means disposed below the lower die and whereby the lower die when unclamped is raised above an upper end of the die holder.